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RISK MANAGEMENT IN PORT OPERATIONS, LOGISTICS AND SUPPLY CHAIN SECURITY



General Editors: KHALID BICHOU, MIKE G.H. BELL AND ANDREW EVANS

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PREFACE

The 9/11 attacks and other subsequent events have fostered further dimensions to port, maritime and supply-chain security with a raft of compulsory and voluntary measures being put in place at both domestic and global levels. However, while much of the academic and the industry's attention was paid to the deadlines and prescriptive mechanisms for compliance, few or no attempt(s) was made to analyse the frameworks, models and applications of port and supply-chain security regulations and the interplay relationships between the regulatory framework, the risk element and the appropriate operational and management systems.

This book, based on the papers presented at a workshop on risk management in port operations, logistics, and supply-chain security at Imperial College London in 2006, offers a first and unique insight into the complex world of port and supply-chain security by combining selected peer-reviewed contributions from an international line-up of top-tier academic and professional experts in the field. In particular, the book addresses operational and management challenges that port, international logistics and supply-chain operators face today in view of the new security regulations and the requirements of increased visibility throughout the supply chain.

The book also offers a rare blend of academic and practitioner contributions covering a wide collection of security models and applications ranging from operational and functional subjects to management and policy issues. Both the structure and content of the book were carefully planned and drafted to encompass the multi-faceted nature and components of the global port and supply-chain security system, including the international maritime and trading systems. This page intentionally left blank

INTRODUCTION

Khalid Bichou, Michael G.H. Bell and Andrew Evans

PORT AND SUPPLY-CHAIN SECURITY, RISK AND RELIABILITY

The events and aftermath of 9/11 have not only fostered further dimensions to global port, logistics and supply-chain security but have also triggered a fundamental shift in the way policy and regulatory instruments are drafted, managed and implemented. On the one hand, the interplay of relationships between trans(port), logistics and supply-chain networks has led to a system of layered security whereby a combination of multi-level/multi-layer contractual and voluntary arrangements is being operated for each pattern of port, logistics, trade and supply-chain configurations. On the other hand, the complexity and multi-dimensionality of the security-risk factor may require new models and frameworks of risk assessment and management. This is because probabilistic models for the analysis of safety presume that accidents are unwanted unintentional events, and that data on past accidents and precursors provide useful information about future accidents. In the case of security, the unwanted events are intentional. In that case, the past may be a poorer guide to the future, and the characteristics of the events may be very different.

In advocating a shift (i) from facility security to supply-chain security and (ii) from safety-based to security-based risk models, both operational and strategic decisions across port, logistics and supply-chain settings must be adjusted. Operational challenges stemming from the new security framework involve far-reaching issues ranging from operational planning and execution, ICT and technology applications, quality standards and processes, cost and performance models, and reliability and recovery options. Strategic challenges brought about by the new security regime include such aspects as strategic management and competitive models, policy making and implementation, information reporting and co-operation arrangements, economic evaluation and impact analysis, and financing mechanisms and cost recovery schemes.

This book addresses operational and management challenges that port, international logistics and supply-chain operators face today in view of the new security regulations and the requirements of increased visibility throughout the supply chain. The book provides a structured selection of contributions covering a wide collection of security models and applications ranging

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from operational and functional subjects to management and policy issues. The focus on ports in this book is rightly justified because although security measures have targeted a variety of entities and facilities across the international logistics and supply-chain community, ports stand as the only node/ link that can bring together all these institutions, functions, assets, processes and flow-type elements.

AN OVERVIEW

The focus of this book is on security, risk and reliability in supply chains which are having a major impact on the port and logistics industries. The chapters can be grouped into four sets, reflecting different issues associating risk and reliability with port, logistics and supply-chain security.

The first set reviews current security programmes and initiatives in port, logistics, and trade settings, highlighting in particular the increasing shift from physical and facility security to the wider supply-chain security. The first chapter thoroughly discusses the interface between marine reporting and maritime and port security, highlighting in particular the lack of information available for both cargo and passenger manifests, as well as the ability of both maritime and port stakeholders to report and share such details with maritime authorities throughout the world. The second chapter reports on the global trade system, an industry initiative that seeks to meet both the need to improve the logistics processes to handle increasing global trade and the requirement to enhance global trade security both to and from all participating nations. This concept has, since it was first presented to the United Nations in 2003, progressed to the implementation and review phase. The third chapter analyses different systems of container security from box standardization and packaging to container loading and unloading, including while in-transit or on delivery processes. It goes on to show how container security is a complex system of interrelated activities in information and data capture and controlled re-distribution, physical surveillance of the container, and inquiries into the various actors in the supply chain.

The second set suggests different methods and applications for enhancing port security and operational efficiency. The fourth chapter investigates the use of RFID systems to enhance port operations security and uses process modelling to analyse the implementation of RFID technology in yard operations. The fifth chapter uses discrete-event simulation to investigate port recoverability from security incidents. The results from a hypothetical scenario show an increase in the number of chassis and containers in the yard, as there were not enough trucks to pick them up, as well as a large increase in the gate queue. The sixth chapter examines the security and reliability of the global container-line shipping network through simulation and mathematical modelling. The study goes on to illustrate a case study of shipping networks plying the West European and North American continents and shows how a disruption in a regional network could have wider cascading effects in global shipping networks. The seventh chapter deals with the stability and reliability of container-line schedules in the context of random events and successive ports of calls. Throughout the study, mathematical models supported by hypothetical case studies are developed to show the variability of schedule stability as the number of port calls increases. Chapter eight applies artificial neural networks to predict and test the efficiency of container-port operations. Using Hong Kong container terminals as a case study, the results show small prediction error, hence the suitability of the method in reducing operational risks and increasing reliability. The ninth chapter discusses the links between shipping alliances and terminal operations and examines how such strategic alliances could reduce operational and performance risks of port operations.

The third set of chapters provides several empirical frameworks for managing the security of global trading and supply-chain systems. The tenth chapter empirically investigates how the Business Alliance for Secure Commerce (BASC) programme, a privately-driven voluntary security initiative created in Latin America in 1996 to initially prevent legal cargo from being used to smuggle drugs, has evolved towards an integrated security management system. The eleventh chapter presents trade disruption insurance (TDI), a risk management framework, and evaluates its effectiveness along with other complementary programmes such as C-TPAT and the ISO/PAS 28000 to tackle the risk management of external security threats to supply chains. Chapter twelve uses a combination of primary and secondary data sources from maritime and related industries in Europe and the Asia-Pacific region to look at the requirements for designing, developing and implementing safety and crisis management cultures that enhance vulnerability analysis in maritime trading systems and the security assurances of supply chains. Chapter thirteen presents, through a survey of senior US executives in manufacturing and retail operations, the cargo-interest perspective of the maritime container security framework. Chapters fourteen and fifteen both provide quality management frameworks to ensure regulatory compliance and quality assurance for new security initiatives, and present case studies for implementing and managing the 24-hour rule and the ISO 28000 programme, respectively.

The final set of chapters presents different models for analysing the security risk element with a policy perspective. The sixteenth chapter reviews and critically analyses current maritime security and regulatory-based models and highlights the limitations of the current framework in providing an integrated approach to risk assessment and management, including supply-chain security. The seventeenth chapter presents the full and detailed results of the UNCTAD global survey on the implementation costs and financing mechanisms of the ISPS code in ports, including such aspects as cost-factor distribution and cost-recovery schemes. Chapter eighteen analyses the implications of the enactment of EU policy measures for European ports, and discusses

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several related issues including such aspects as the distribution of responsibilities among port stakeholders, the search for a balance between risk and regulatory policies, and the emerging cost and financial implications. Chapter nineteen discusses the wider topic of strategic risk management in ports and presents a case study that associates strategic risk management with port security. Finally, the last chapter, chapter twenty, analyses the implications of port security on the competitiveness of short sea shipping (SSS) in Europe, which appears to be an overlooked and forgotten issue in the current EC policy framework, and mechanisms for implementing and enhancing SSS networks.

LIST OF CONTRIBUTORS

EDITORS

Khalid Bichou is the co-founder and Managing Associate of the Port Operations, Research and Technology Centre (PORTeC) at Imperial College London, where he manages a number of research and consultancy projects in port operations and maritime logistics, alongside his involvement with other projects in freight logistics, transport economics, supply-chain planning and operations strategy. Having graduated with a first class BSc in public economics and administration from the École Nationale d'Administration (ENA), he also holds an MSc in port management (Distinction) from the World Maritime University (WMU), an MSc in international logistics (Distinction) from the University of Plymouth, and a DIC in transport operations from Imperial College London. He has a broad knowledge of the transport, infrastructure and logistics sector, in particular the port and maritime transport industry, with over 14 years' international experience in the industry, including periods in senior positions and as a consultant and adviser to private operators, governments and international agencies. He is a Chartered Member of the Institute of Transport and Logistics, an Associate of the Institute of Management Consultancy, and a member of many other professional and academic associations in the field. He has published on a number of aspects of port operations, maritime and transport logistics, and he is the author of several research and policy reports on the subject. His research interests span various aspects of port operations and freight logistics, in particular the association of ports with logistics operations and supply-chain management.

Michael Bell is Professor of Transport Operations at Imperial College London. Having graduated in 1975 from Cambridge University with a BA in economics, he obtained an MSc in transport planning in 1976 and a PhD in 1981 (both from Leeds University). Between 1979 and 1982 he worked as a Research Associate at University College London, before moving to the Institut für Verkehrswesen at the Technical University of Karlsruhe as an Alexander von Humboldt post-doctoral Research Fellow. He returned to the UK in 1984 as a New Blood lecturer at the University of Newcastle. In 1992 he became the deputy director of the Transport Operations Research Group (TORG), becoming its director in 1996. He was promoted to a Personal Readership in 1994 and to a Personal Chair in 1996. In January 2002, he moved to Imperial College London and in 2005 established the Port Operations Research and Technology Centre (PORTeC). His research and teaching

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interests have spanned travel demand forecasting, network modelling, traffic engineering and control, transport telematics and, and most recently, port operations and logistics. Recent projects include multi-objective traffic signal control (for the Department for Transport), road network monitoring (a European Union project), a Swiss national traffic model (for ETH, Zurich), the impact of congestion charging in London (for John Lewis Partnership and Transport for London), robust and adaptive navigation for road vehicles (for BMW), congested transit assignment (for the Department of Transport), road network reliability and door-to-door transport for elderly and disabled people (Transport for London). His team currently consists of 11 research students and two research assistants.

Andrew Evans has been Lloyd's Register Professor of Transport Risk Management at Imperial College London since January 2004, and was Professor of Transport Safety at University College London between 1991 and 2003. He is an economist and statistician by background and he regularly advises on safety risk assessment and on the economic appraisal of safety projects and regulations. His safety interests are in risk estimation, risk appraisal, the economics of safety and safety regulation. Andrew is a chartered statistician and Fellow of the Institute of Transport and Logistics.

AUTHORS

Panagiotis Angeloudis is a PhD student at CTS, Imperial College London, where he also obtained an MEng in civil and environmental engineering. He has past research and work experience in the engineering and maritime sectors. Since the beginning of his research at Imperial, he has worked in the areas of port automation, next generation container terminals and maritime security. In close co-operation with the industry he is developing new efficient control algorithms for automated guided vehicles for ports, as well as a simulation model for the analysis of the global container shipping network.

Dr Jean-Paul Arnaout is an Assistant Professor at the Industrial and Mechanical Engineering Department, Lebanese American University, Byblos, Lebanon. He received his MSc and PhD from the Department of Engineering Management and Systems Engineering at Old Dominion University, Norfolk, Virginia in 2003 and 2006 respectively. He received his bachelor's degree in mechanical engineering from the University of Balamand, Lebanon. Dr Arnaout has developed several simulation and optimization models including port operation simulations. His research interests include optimization techniques, modelling and simulation and scheduling. He can be reached at jeanpaularnaout@gmail.com.

Dr Regina Asariotis is Chief of the Policy and Legislation Section in the Trade Logistics Branch of UNCTAD. She is involved in all aspects of the

Secretariat's work on transport law issues, including international regulation to enhance maritime and supply-chain security. Before joining UNCTAD in 2001, she was senior lecturer in law at the University of Southampton where she taught international maritime and commercial law at undergraduate and postgraduate level. She holds degrees from universities in Germany and the UK and is a qualified barrister (England and Wales) and attorney at law (Athens). Regina has authored and co-authored numerous publications in the field of maritime and transport law and is specialist editor for the *International Journal of Maritime Law*.

Giovanni Luca Barletta is a PhD student at the Centre for Transport Studies, Imperial College London. He obtained his MSc in business engineering at the Politecnico of Bari and worked afterwards as a consultant focusing mainly on port security and ro-ro shipping in the Mediterranean. He later obtained his MSc in transport and business management from Imperial College in 2006. He also collaborated with the Politecnico of Bari in the study of RFID applications for supply-chain management. His current research interests are on the influence of smart technologies in port security and the management of supply-chain uncertainty in the container shipping industry.

Dr Paul Barnes is a Senior Lecturer specializing in risk and crisis management within the School of Management at the Queensland University of Technology, Brisbane, Australia. He has made presentations in China on risk and emergency management planning, and elsewhere in Asia, the United States and Europe on risk and crisis management applied to critical infrastructure protection, organizational vulnerability and supply-chain security. He is an active member of the Research Network for a Secure Australia and a European Commission Expert Evaluator: Risk Management & Governance Systems (FP 6 & 7). Before returning to academia he held senior public sector positions in emergency management, including chairing the National Community Education Sub-group of the Australasian Fire Authorities Council, and corporate risk management in government portfolios dealing with animal and plant health and agriculture. Most recently he was Director of Security Policy Development within the Defence Security Authority, Australian Department of Defence. Dr Barnes received undergraduate qualifications in Environmental Science and a PhD in Risk and Organizational Analysis from Griffith University, Australia.

Hassiba Benamara is an economic affairs officer at United's Trade Logistics Branch. She is currently working on transport and supply-chain security, WTO transport and logistics services trade negotiations and the Review of Maritime Transport. Hassiba holds an MA in economics and has worked for the Canadian Ministry of Transportation for several years. During that time she was a policy analyst in both the shipping and trade divisions and represented the Ministry at the IMO Legal Committee meetings, as well as the

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WTO and the bilateral and regional trade negotiations. Areas of work included marine insurance and liability, maritime security, arrest of ships, cabotage as well as transport and logistics services trade liberalization.

Dr Mary R. Brooks is the William A. Black Chair of Commerce at Dalhousie University, Halifax, Canada. She was Membership Secretary and Treasurer of the International Association of Maritime Economists from 1994 to 1998 and a director of the Halifax International Airport Authority from 1995 to 2004. She currently chairs the Committee on International Trade and Transportation, Transportation Research Board, Washington DC. She is a member of the Chartered Institute of Logistics and Transport. She was the co-editor of the *Canadian Journal of Administrative Sciences* from 2003 to 2005. In 2005, she was a Canada–US Fulbright Scholar based at George Mason University in Fairfax, VA. She is best known for her books, *Sea Change in Liner Shipping: Regulation and Managerial Decision-Making in a Global Industry* (Pergamon Press, 2000) and *Maritime Transport* (with Button and Nijkamp by Edward Elgar, 2002). Dr Brooks received her undergraduate degree from McGill University, her MBA from Dalhousie University (1979) and her PhD in maritime studies from the University of Wales in 1983

Dr Kenneth J. Button is Professor of Public Policy and Director, Center for Transportation Policy and Logistics at the School of Public Policy, George Mason University, Fairfax, VA. He is a world-renowned expert on transportation policy and has published, or has in press, some 80 books and over 400 academic papers in the field of transport economics, transport planning, environmental analysis and industrial organization. Before coming to the School of Public Policy, Dr Button was an adviser to the Secretary General of the Organization for Economic Cooperation and Development where he headed up the OECD work on international aviation (which produced *The Future of International Air Transport Policy: Responding to Global Change*). Dr Button received his undergraduate degree from the University of East Anglia, his MA from the University of Leeds and his PhD from Loughborough University.

Professor T.C.E. Cheng is Chair Professor of Management in the Department of Logistics, Hong Kong Polytechnic University. He has obtained bachelors, masters and doctoral degrees from the Universities of Hong Kong, Birmingham and Cambridge, respectively. He has previously taught in Canada, England and Singapore. His expertise is in operations management; in particular, quality management, business process re-engineering and logistics and supply chain management. An active researcher, he has published two books and over 250 academic papers in these areas. He has secured over HK\$20 million in research grants from different funding bodies and business and government organizations to support his research programme. A registered professional engineer and a seasoned management consultant, Professor

Cheng regularly advises business and industry and provides management training and executive development to public and private corporations

Francis D'Addario is Vice President, Partner & Asset Protection, Starbucks Coffee Company. He has more than twenty years experience in law enforcement and corporate security management, and is a Certified Protection Professional, Fraud Examiner and Community Emergency Team Responder. His teams have provided private sector benchmarks for violence reduction and bottom line profit contribution. His publications include Loss Prevention through Crime Analysis (Butterworths 1989) and The Managers Violence Survival Guide (CPA 1995). He designed LossVision, a copyrighted loss reporting, investigations, and asset recovery software program; and Safe and Sound, an interactive, multimedia workplace violence training curriculum marketed by Learning Dynamics. D'Addario currently serves as a board member of the West Seattle Food Bank. He co-chairs the business committee for Three Projects/One Community, a US\$29 million capital campaign to provide West Seattle with permanently affordable facilities for food, social services, low income housing and the arts. He is also an advisory board member for CSO magazine and a project team member for the International Standardization Organization (ISO) that drafted an international supply-chain security standard.

Kevin Feldman is a management consultant in transport and supply chain systems. After successfully passing his French scientific baccalaureate, he went into the selective *classes préparatoires aux grandes ecoles* where he had intensive maths, physics, chemistry and engineering science courses. He then passed the entrance exam to ESTP (*École Spéciale des Travaux Publics*), one of the leading French civil engineering schools. In 2006, he obtained an MSc in transport and business management from Imperial College as well as a *Diplome d'Ingénieur* in civil engineering from ESTP as part of a double curriculum. He has been working on the impacts of uncertainty on supply chain performance and his career interests lie in supply-chain management and logistics.

Ximena Gutiérrez is a PhD student at the College of Management of Technology, École Polytechnique Fédérale de Lausanne (EPFL). She obtained an MSc in industrial engineering from Universidad de Los Andes (Colombia) and later an Executive Master in management of logistical systems from EPFL (Switzerland). She has been conducting research in the fields of logistics, supply-chain security and cross-border operations.

Juha Hintsa holds an MSc (Eng.) degree from Helsinki University of Technology in industrial management and artificial intelligence (1994). After working for eight years in steel manufacturing and supply-chain software industries, he started a global cross-border operations and supply-chain security management research programme (Cross-border Research Association, CBRA:

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www.cross-border.org) in close collaboration with DHL, World Customs Organization and HEC University of Lausanne (summer 2001). He became a fulltime research assistant and doctoral candidate at HEC Lausanne in 2003, and he is aiming to complete his doctoral thesis by the end of 2007.

Dr Kee-hung Lai is an Assistant Professor specializing in logistics and maritime studies in the Department of Logistics, Hong Kong Polytechnic University. He obtained his PhD from the same university. His research in logistics and shipping management practices has resulted in over 10 published papers in reputable international academic journals. He has also undertaken consultancy and executive training work for private and public organizations in Hong Kong and on the Chinese mainland.

Dean L. Kothmann is a senior industry consultant at Electronic Data Systems (EDS), USA, where he develops solutions for the advancement of the global trade system by assisting regional development corporations, governments and Fortune 1000 companies. Prior to EDS, Mr Kothmann held the position of chief enterprise officer at BV Solutions Group from 1999 to 2005, where he developed strategies and architectures for a global trade system. His experience also includes the role of general manager/general partner of the Power Division for Black & Veatch (1986–99). As a founding board member of the Chemical, Biological, Radiological Technology Alliance (CBRTA) and the Innovative Trade Network (ITN), Mr Kothmann has been closely involved in supply-chain security and efficiency efforts. At CBRTA, he was the team lead for the alliance's solution to global trade security. He draws upon his wealth of experience in trade lane and supply-chain logistics to develop innovative architectures for improving the supply-chain efficiencies while securing logistics worldwide. In addition to his CBRTA and ITN memberships, he is also a member of the ISO 28000/28001 Trade Lane Security Working Group and the ISPS ISO standards development committee. He is a technical adviser to the American National Standards Institute on trade lane security standards for the United States and is a member of the US Chamber of Commerce Homeland Security Task Force.

Dr Richard Linn is an industrial engineer with the Boeing 787 Program, Everett, Washington. He received his PhD in industrial engineering from Pennsylvania State University. Production control, operation management and logistics are his areas of specialty. He has taught in Florida International University, Hong Kong University of Science and Technology and Iowa State University, and worked with General Instruments Corp., E.I. DuPont and IBM and consulted for companies such as Hong Kong International Terminal Limited, Gold Peak Electronics and Wong's Printed Circuits. He was an ONR Senior Research Follow (Logistics) at the Naval Air Warfare Center, Aircraft Division between 2001 and 2003 and is serving on the editorial board of the *International Journal of Production Economics*. **Dr Jiyin Liu** is Professor of Operations Management in the Business School at Loughborough University. He previously taught at Hong Kong University of Science and Technology and Northeast University of Technology, China. He received his PhD in manufacturing engineering and operations management from the University of Nottingham. His research interests are operations planning and scheduling problems in production and logistics systems. For many years he worked with colleagues in Hong Kong on a logistics initiative and with local industry there on operations problems of container terminals, air cargo terminals, freight forwarders, distributors as well as manufacturers. He has also worked on planning and scheduling problems in iron and steel industry.

Dr Y.H. Venus Lun is a lecturer in shipping operations and management at the Department of Logistics, Hong Kong Polytechnic University. She holds postgraduate degrees in business management and has worked for more than 10 years in the shipping industry in both Hong Kong and Canada. Her research interests in the field focus on the interplay between maritime business and logistics transportation.

Dr Koi Yu Adolf Ng is an Assistant Professor at the Centre for Maritime Economics and Logistics (MEL), Erasmus University, Rotterdam, The Netherlands. His research interests include port competition, reform and governance (especially East Asia and Europe), short-sea shipping and supply-chain development. Apart from academic research, he has had recent experience in preparing consulting reports, e.g. for Europe Container Terminals BV (ECT) and European Investment Bank analysing the competitiveness of the port of Rotterdam in transhipment traffic and the economic eligibility of introducing short sea shipping in Europe, respectively. Between 2004 and 2005 he was invited to provide professional advice to the Port of Felixstowe Ltd in their business plans and has been a referee in peer-reviewing papers for the *Journal of Transport Policy* since 2003. Dr Ng received his BA (First Class Honours) and MPhil from the University of Hong Kong and DPhil in Maritime Studies from the University of Oxford.

Richard Oloruntoba has more than 10 years international experience in the shipping and freight forwarding industry in the Europe/West Africa general cargo and container trades, as well as in cross-border haulage in West Africa. His research interests include supply-chain risk and security, logistics in developing economies and the logistics of disaster relief. Richard received an Advanced Diploma in shipping and ports administration (Distinction) from the University of Lagos, a BSc (hons) zoology degree and a Masters in business administration (operations) degree from the University of Ilorin, as well as an MSc in international shipping and an MSc in international logistics from the University of Plymouth. He won the 2001 Charles Gee Centenary Award from the Institute of Chartered Shipbrokers, London, and he is an

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active member of several logistics and maritime professional associations such as the Logistics Association of Australia, Queensland and the Chartered Institute of Logistics and Transport Australia, Queensland. He is the coauthor of the pioneering report *Humanitarian Organizations and Logistics* resulting from a research project funded by a research grant from the Institute of Logistics and Transport UK (2003, ISBN 1-904564-01-1). He has presented research findings at several international conferences and published in several international journals including the *Journal of International Management* and *Supply Chain Management*. Richard is currently undertaking PhD research in international logistics at the Queensland University of Technology, Brisbane, Australia, while lecturing on export management, logistics management, supply-chain management and international marketing.

Dr Athanasios A. Pallis (PhD, Bath, UK) is Assistant Professor in the Department of Shipping, Trade and Transport, University of the Aegean, Greece. He is the author of books and journal papers examining the economics and politics of the European port policy and the common EU maritime transport policy. He is the holder of a Jean Monnet grant on European port policy, and is also involved in research projects examining the structures of the European port industry and maritime markets monitoring. His work has been acknowledged, among others, by the European Parliament and by reviews of the most important studies in the field of port economics and policy. He has won the 'Best European Study 1999' Competition, organized by the Foundation for the Advancement of European Studies (FAES).

Dr C. Ariel Pinto is an Assistant Professor of Engineering Management and Systems Engineering at Old Dominion University, Norfolk, Virginia, USA, where he was recently awarded a research grant to study the continuity of operation of maritime ports after the occurrence of security disruptions. His works focus on risk management in engineered systems and systems engineering. He has worked at Carnegie Mellon University's Software Industry Center on software security and quality. He also worked at the Center for Risk Management of Engineering Systems at the University of Virginia on various projects with the US Army Corps of Engineers, Virginia Department of Transportation, and Comdial Corporation. He received his PhD from the University of Virginia and his MSc and BSc from the University of the Philippines.

Dr Ghaith Rabadi is an Assistant Professor and has been the Graduate Program Director at the Department of Engineering Management and Systems Engineering at Old Dominion University since 2002. Prior to that, he was a visiting assistant professor at the Department of Industrial Engineering and Management Systems at the University of Central Florida, Orlando, FL, where he received his MSc and PhD in industrial engineering. He received a BSc in industrial engineering from the University of Jordan, Amman, Jordan. He has been involved in research projects funded by various agencies including NASA, Department of Homeland Security (DHS), Virginia Port Authority (VPA) and MITRE Corporation. He was awarded the NASA Faculty Fellowship in summer 2003 and Lucent Technologies Industrial Fellowship in 1996. He teaches graduate courses (MSc and PhD) in supply-chain management, simulation and optimization at the Engineering Management and Systems Engineering Department. His research interests include simulation modelling and analysis, operations research, scheduling, optimization and machine learning, and he has numerous peer-reviewed journal and conference publications. For more information visit *http://www.odu.edu~grabadi* or e-mail grabadi@odu.edu

Mark Rowbotham is an independent consultant in customs and marine security, safety and control issues, and has spent a considerable length of time working in both the government and commercial sectors. He deals primarily with compliance, control and procedural issues in both customs and marine matters. He was originally an officer in HM Customs & Excise, where his responsibilities involved import and export controls over maritime freight traffic into and out of UK ports. Upon leaving HM Customs & Excise, he became customs and seafreight operations analyst at one of the London branches of Nippon Express, a large Japanese freight company, and was largely responsible for setting up a new branch of the company at the port of Felixstowe. Following this, he spent some time on contract assignments designing and implementing sea freight operations systems, including Leyland-DAF Vehicles near Preston, Lancashire. Following graduation in export management, he gained a Masters' degree in international relations and political economy in 1995, and became an independent consultant in customs and marine matters three years later. His clients range from SMEs to multinational enterprises, and are located throughout northern England, Scotland and Northern Ireland, with further connections in Europe. He has written extensively on the subjects of customs, VAT and international supply-chain compliance issues for a wide variety of publications, including international trade and logistics magazines and journals of the universities of Cranfield and Glasgow. He advises several chambers of commerce on customs, international trade and marine issues throughout Scotland and northern England, and frequently delivers training courses and seminars on these issues. He is also an adviser to UK Trade & Investment on customs procedures pertaining to trade with North America. In his capacity as a member of the Chartered Institute of Logistics and Transport, he is chair of their Maritime Forum, and has presented marine seminars to a variety of organizations.

Dr Christoph Seidelmann is the president of the International Container Security Organization (ICSO) based in Brussels, Belgium. He is also the managing director of the Centre for Intermodal Transport (Studiengesellschaft für den kombinieten Verkehr e.V.) in Frankfurt, Germany, where he

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deals with a wide range of national and international studies mainly in the field of intermodal transport and logistics such as feasibility studies for various new technologies of intermodal transport including road-railer, height-capacity automatic transfer systems, fleet management, automatic identification, tracking and tracing, EDI, container design and operations, and container security systems He also provides consultancy to the European Commission and the German Government on issues related to intermodal transport, terminal investment and public-private partnership in intermodal infrastructure investment.

Xiaoning Shi is a PhD candidate jointly affiliated with the Institute of Information Systems at the University of Hamburg, Germany, and the Department of Management at the Shanghai Jiao Tong University, People's Republic of China. Her position in Hamburg is supported by the DAAD (Deutscher Akademischer Austausch Dienst) and CSC (China Scholarship Council). Formerly, she worked as a teaching assistant and later as a lecturer at the Institute of International Shipping, Department of Navel Architecture Ocean and Civil Engineering, Shanghai Jiao Tong University. In 2005, she was a visiting research assistant at the University of Hong Kong and in 2002 she was working at Maersk-Sealand Shipping Corporation, Shanghai. She holds Bachelor and Master degrees in engineering from Dalian Maritime University (China). Her current research interests are in economitrical and game theoretical applications in the shipping/port industry and optimization of logistics networks.

S.N. Srikanth is founder and senior partner of Hauer Associates, India's highly acclaimed maritime and port consultancy. He works extensively in the areas of maritime policy, port development and privatization and shipping commerce. Mr Srikanth currently specializes in providing strategic guidance to international investors and terminal operators seeking to invest in India's booming port industry. His firm, Hauer Associates, identifies investment opportunities, carries out technical, commercial and financial assessments of projects and assists investors through the bid process. The firm also advises port authorities on privatization and development strategies and risk management. Mr Srikanth served as adviser for a landmark study on short sea shipping for the Government of India in 2003. The effort led to the formulation of a national policy on short-sea shipping and the diversion of freight from India's congested road and rail networks on to coastal waterways. Mr Srikanth also led a first of its kind study on container shipment economics for the government of the state of Kerala, India in 2004. The experience Mr Srikanth has acquired over the last 25 years is wide ranging. He has served as managing director of Hauers Lines (shipowners and operators) and as director on the board of the Chennai Port, India's eastern gateway. He has been nominated to a number of policy-making bodies including the National Shipping Board, a statutorily created body to advise the Government of India on shipping policy.

Mr Srikanth has also presented papers on port and shipping dynamics at a number of international conferences.

Risto Talas started his career in Lloyd's of London in 1992 with Octavian Syndicate Management, first as an assistant and then as a war, terrorism and political risks underwriter. He served on the Lloyd's Market Joint War Committee from 1998 until 2000 when he left Lloyd's to join British Marine Managers. After completing his MBA at Cass Business School he joined Maritime & Underwater Security Consultants and was involved in much of the ISPS Code-related work throughout 2003 and 2004. In 2004 he was appointed Visiting Lecturer in Maritime Security Studies at City University, London and has recently completed a secondment to the British Government as the export promoter in the ports and logistics unit of UK Trade & Investment. In July 2006 he was appointed chair of the Ports and Terminals Group's Port and Maritime Security Working Group.

Dr Wayne K. Talley is Professor of Economics at Old Dominion University, Norfolk, Virginia, USA, where he is the executive director of the Maritime Institute and holds the designations of Eminent Scholar and the Frederick W. Beazley Professor of Economics. He has published over 120 academic papers and six books. He is an internationally recognized transportation economist. He has held visiting domestic positions at the Woods Hole Oceanographic Institution, US Department of Transportation, the Interstate Commerce Commission and the National Aeronautics and Space Administration and international positions at Oxford University (England), the University of Sydney (Australia), University of Wollongong (Australia), University of Antwerp (Belgium) and City University (England). He is the editor-in-chief of *Transportation Research E: Logistics and Transportation Review*.

George K. Vaggelas is a Research Fellow and PhD student in the Department of Shipping, Trade and Transport, University of the Aegean, Greece. His research interests include port and maritime economics and management. His fellowship on the examination of the relationship between the public and private sector in the port sector is sponsored by the Ministry of Development and the port of Piraeus. He has participated in the authoring of journal papers, as well as a number of papers that examine issues of port economics that have been presented in international and national conferences. He is also involved in European and national projects examining the port and maritime industries.

Ramesh Venkataraman is a management consultant. He heads the Asian operations of CurAlea, an international management consulting firm specializing in the areas of corporate governance, risk management and internal auditing. His primary focus is on entity level assessment and COSO, enterprise risk management, risk management for Asian markets, code of ethics related services and internal audit methodology and training. Ramesh has

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been a guest speaker at INSEAD Singapore and is one of the pioneers in teaching of corporate governance and business ethics in India. He has been conducting for the past three years a comprehensive 11-session programme on this subject for a leading B-school in Bangalore. Ramesh's most recent work experience was with Unilever PLC as Director—Corporate Audit, Asia. In this role he has had experience of providing reassurance on major risks for the company's operations in over 15 large countries in the Asia Pacific region, with intensive exposure to China, India and Southeast Asia. He has worked closely on implementation of enterprise risk management initiatives over the last 10 years. He has also held controllership and senior management positions with Pond's India and Unilever India over the last 25 years. Ramesh is a chartered accountant from India.

Professor Stefan Voß is professor and director of the Institute of Information Systems at the University of Hamburg. Previous positions include full professor and head of the Department of Business Administration, Information Systems and Information Management at the University of Technology Braunschweig (Germany) from 1995 up to 2002. He holds degrees in mathematics (diploma) and economics from the University of Hamburg and a PhD from the University of Technology, Darmstadt. His current research interests are in quantitative/information systems approaches to supply-chain management and logistics including public mass transit and telecommunications. He is author and co-author of several books and numerous papers in various journals. Stefan Voß serves on the editorial board of some journals including being editor of *Netnomics*, editor of *Annals of Information Systems*, associate editor of *INFORMS Journal on Computing* and area editor of *Journal of Heuristics*. He frequently organizes workshops and conferences and works as a consultant for several companies.

Dr Yat-wah Wan is an Associate Professor and the Director of Graduate Institute of Global Operations Strategy and Logistics Management at the National Dong Hwa University in Taiwan. He previously taught at the Hong Kong University of Science and Technology and City University of Hong Kong. He received his PhD in industrial engineering and operations research from the University of California at Berkeley. His research interests are transportation logistics management, applied stochastic models and stochastic scheduling. For many years he worked with colleagues in Hong Kong on a logistics initiative and with local industry there on operations problems of container terminals, air cargo terminals, freight forwarders, distributors and manufacturers.

Dr Phillipe Wieser obtained his diploma of engineering in mechanics at the EPFL in 1977 and he got his PhD in 1981. After a few years working in an engineering consulting company, he joined the EPFL as lecturer. His fields of

research and teaching deal with logistics and information systems and integrated logistics. Since May 2000, Dr Wieser has been the executive director of International Institute for the Management of Logistics (IML) (EPFL—Lausanne and ENPC—Paris). Dr Wieser teaches in EPFL—Lausanne (Master and Executive Master MSL) and ENPC—Paris (Executive Master). He is author and co-author of more than 60 publications.

Dr Chuqian Zhang is currently a senior system analyst at Columbia University. She received her PhD in industrial engineering and engineering management from the Hong Kong University of Science and Technology. Her research in Hong Kong included optimizing various operations decision problems in container terminals. She is now working in the area of information technology.

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PART I

BACKGROUND

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CHAPTER 1

MARINE REPORTING AND MARITIME SECURITY

Mark Rowbotham

Portcullis ISC Marine, UK

Abstract:

Much is being studied about the prevalent issue of maritime security, especially from the point of view of landside operations at sea ports. However, although the issues concerning the overall security of port operations and how these relate to the security of vessels entering, berthed at and leaving port have been investigated, less has been studied concerning the actual security of those vessels at sea, especially in relation to their complements, such as cargo or passengers. The US maritime security issues in the wake of 9/11 imposed significant compliances upon overseas traders sending goods to US shores. These security issues highlighted the lack of information available in many cases concerning both cargo and passenger manifests, as well as the ability of the vessel and its crew to effectively report their details to the US national authorities. How much less, therefore, is the ability of the same or similar vessels to report the same kind of information to other national maritime authorities throughout the world. This study, part of a larger study into the issues of maritime reporting and territorial controls, seeks to address some of the issues at stake, and to shed some light on the overall subject of marine reporting and how it could be better managed and developed.

1 A VIEW FROM THE BRIDGE

The state-of-the-art marine freighter or passenger liner bears little relationship to its forebears in terms of the technology of its control systems. Gone are the telegraphs between bridge and engine room, as are the conventional wheelhouses with their huge steering wheels. Everything is controlled by complex on-board computer systems, from steering and navigation to engine control and position monitoring. Even the marine propulsion systems have changed, from the combinations of conventional stern-mounted screws linked to huge marine engines and bow-thrust mechanisms, to azymuth propulsion systems, where the propulsion systems can revolve through 360 degrees and are connected to smaller, more efficient diesel engines by an adjustable link mechanism, which eliminates the need for a conventional rudder steering mechanism. The one main link with more traditional times is the vast array of Admiralty charts ranged across the available desk space, although even this is giving way to a large extent to the ECDIS computerized charts. Today's

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control systems rely heavily on a mixture of GPS, VTS, AIS and conventional radar systems. From port of departure to port of destination, the vessel monitoring process from a navigation point of view revolves around the following systems:

- Leaving port—VTS/AIS;
- Open sea—AIS/GPS;
- Entering port approaches—AIS/VTS;
- Port arrival—VTS.

The VTS systems allow for the close monitoring of vessels within port approaches and port areas themselves, while AIS allows for the monitoring of vessels throughout their voyage, and indeed while the vessel is in port as long as the AIS transponder is switched on. The drawback with any of these systems is that they identify the ship, but not its crew or its cargo or complement of passengers. Equally, the AIS system is still subject to a slight delay between the time the transponder emits the signal and the time this registers on the system and thus registers the ship's position. All this may be good insofar as it exists, but it does not tell the full story. There are considerable gaps in the whole process, mainly because of the issue of cargo reporting, and these gaps are the issues of the greatest importance owing to the risks posed by unreported cargo and other security considerations. Other risks also prevail, in particular the lack of monitoring of vessels outside the remit of the VTS and AIS systems, which could have an adverse effect on the security and safety of vessels covered by these systems. Despite the evident technological tools available to the ship's master and his crew, the view from the bridge may still be obscured by many external factors beyond the master's control.

The synopsis of procedures concerning the voyage of a cargo vessel may be loosely categorized as follows:

- the ship's agent and the freight forwarders verify specific documentation (e.g. dangerous goods notes etc.) to ensure compliance with IMO requirements;
- 2. the cargoes destined for loading aboard vessel are declared to Customs by electronic input;
- 3. Customs clearance is given for the consignments to be loaded aboard vessel;
- 4. the ship is loaded at port with the cargoes (e.g. containers);
- 5. bills of lading are issued for all cargoes loaded aboard vessel, and the cargo information is also entered on the cargo manifest;
- 6. a copy of the ship's manifest is given to the ship's master by the ship's agent (the port agent) and a further copy of the manifest is also submitted to Customs;
- 7. the ship's master notifies the port and the Customs authority that all cargoes are loaded aboard vessel;
- 8. the ship is given clearance to sail;

- 9. the master maintains contact with the port VTS concerning the ship's movement out of the port, through the channel and into the open sea;
- 10. the ship maintains electronic contact with other vessels and land through the use of the AIS system;
- 11. the ship sails across the ocean to its destination. Upon the approach to the port of destination, the following action is undertaken:
- 12. the vessel's agent notifies the port of destination of the arrival of the vessel;
- 13. the ship notifies the port of destination 24 hours in advance with details of the ship, its crew and any hazardous or dangerous cargoes aboard vessel in accordance with the IMDG Code, and its intention to dock;
- 14. the ship enters national territorial limits and notifies the port of details of its crew, its stores and any other information required by the national authorities;
- 15. the ship maintains contact with the port through the VTS system from the time it enters the port approaches, and proceeds to enter the port;
- 16. a copy of the cargo manifest is submitted by the port agent to the port authority and the Customs authority prior to the ship's arrival at port;
- 17. the ship's master submits a FAL Declaration to Customs of all details of crew and stores on board; and
- 18. the ship's master gives a detailed report to the port authority complying with the regulations set down by the ISPS Code.

Although details of cargo reporting may have been covered earlier in this section of the study, they still have an overall bearing upon the safety and wellbeing of both the vessel and its crew. It should be noted that the ship's master can only report details of the cargo if he is fully aware of that cargo aboard the vessel according to the cargo manifest. In many cases, the cargo may only be known by its groupage description, i.e. a generic description of the consolidated cargo in a LCL container load, and not by details of each individual consignment within that consolidated cargo. This absence of information may not yield vital information, such as the hazardous nature of an individual cargo, or whether such a cargo was (in)correctly stowed aboard vessel. It is this lack of information which may mask a much greater risk to the ship, its crew and its location depending upon the location of other vessels close by, e.g. within the confines of port approaches, or where adverse weather conditions such as fog may be prevalent. It is this anomaly which may prejudice or compromise the safety and security of not only the ship and its crew, but also the safety of the surrounding environment including the port itself. There is a further risk prevalent if the exact nature of the crew is not fully known, concerning their professional competence to crew the vessel or their

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nationality or even their motives for being aboard the vessel at the time of the voyage.

A major problem arises where the buyer (i.e. the importer) arranges groupage shipments and has the cargo consolidated at a point in the country of departure under an ex works (EXW) basis. Given that the buyer initiated the transport of the various consignments, the shipping line will still issue both a master bill of lading for the LCL groupage shipment as well as a set of house bills of lading, but may not necessarily issue the house bills to the buyer unless specifically requested. Thus, the exporter may never receive a copy of the house bills of lading relating to their consignment since they did not arrange the shipment. Nor will the exporter receive a copy of the export Customs declaration for that consignment, assuming that an individual export declaration has been physically raised by the freight forwarder, which may not be the case in the event of a consolidated consignment. In many cases, this does not happen. There is thus no audit trail available to the exporter to show that their particular consignment was shipped. Furthermore, where a groupage consignment simply shows "freight of all kinds" (FAK) or a generic description such as "cosmetic products" or "automotive equipment", there is no specific means of verifying the individual consignments grouped within the container in question, as there may be the risk that no specific house bills of lading were raised for each individual consignment as far as the exporter is concerned. Furthermore, this lack of detailed information will also reflect on the cargo manifest issued to the ship's master and to Customs at the point of export.

The problem is compounded by the fact that the forwarding agent notifies the port agents about the cargo once the shipment has been arranged for loading aboard the vessel. The freight forwarder is responsible for sending full details of the cargo to the port agent for the latter to incorporate the details of the consignment and the container in which it is loaded on the cargo manifest. The port agents are responsible for dealing with all affairs relating to the vessel while it is berthed at port, including the loading and unloading of the vessel, and the liability for conservancy and port handling charges. It is thus the responsibility of the port agent to ensure that the ship's master is made aware of all cargoes loaded aboard the vessel, and that all hazardous or dangerous cargoes are notified in advance to the master of the vessel in order to ensure compliance with port regulations, SOLAS regulations and the general regulations concerning the correct stowage of all cargoes aboard the vessel. If a freight forwarder does not submit the correct information concerning cargoes, especially those of a groupage or consolidated nature, to the port agent, the freight forwarder could be made liable for any accident or damage which could occur as a result of the failure to inform the port agents or the ship's master or even the port itself of the nature of the cargo being loaded aboard the vessel. In reality, the responsibility for correctly divulging information pertaining to the cargo lies with the exporter. If the exporter does not inform the freight forwarder of the true nature of the consignment, the rest of the chain of

reporting is severely prejudiced, including the ramifications for insurance of the cargo in question.

In short, the neither the ship's master nor the shipping line nor the port authority may be entirely knowledgeable about the crew of the vessel or its cargo. Although the ISPS Code goes a long way towards tightening up security measures aboard vessels as well as providing information about the crew, it only covers that which is known or is divulged in the company's interests. In the case of the ISPS Code, there are, however, likely to be cases where although the crew's nationality may be known, other information about each crew member may not be known because of the withholding of personal information by certain crew members for personal or other reasons. Furthermore, there is no internationally-binding code obliging the exporter or the freight agent to correctly declare all freight being loaded into a container, and in this way the cargo considerations are completely divorced from the issues of the nature of the vessel's crew. Even the recently introduced ISO 28000 and 28001 standards allow the trader to compile and implement their own set of checklists and procedures concerning cargo security, and do not dictate the exact details of such procedures. The underlying principle is still one of uberrimae fidei. Thus, in an age of information technology and access to information, the data held by the shipping line pertinent to the cargo on any of its vessels may only be as accurate as the organization inputting that information to the shipping line, such as a freight agent. With large-scale cargo consolidations, the risk of inaccuracy and heightened risk on this basis is greatly increased. A ship will not report in either to a sea port or a control centre overlooking a narrow strait concerning the nature of its cargo if it is not aware of any hazardous or dangerous cargo on board, especially since the 24-hour reporting mechanisms in place at many ports, particularly those in the UK, are still voluntary and not fully mandatory. The ship is entirely at the mercy of the shipping line's agents and the freight agents responsible for shipping cargo consignments. This level of uncertainty only adds to the risk of accidents or catastrophes occurring as a result of marine accidents, and thus severely compromises marine safety for the vessel, its crew and other cargoes aboard the vessel.

2 A VIEW FROM THE SHORE

The aspect of maritime reporting is naturally important from the onboard vessel perspective. However, from the port perspective, there are many issues which beset port and landward activity which need to be addressed on a longterm basis, mainly as a result of recent maritime legislation which affects worldwide maritime activities.

The EU Directives covering vessel monitoring and tracking have meant that more sea lanes must be covered by some form of VTS system. The waters around southern Scandinavia are being increasingly brought under some form